

FORTUNE

SMALL BUSINESS

PLUS
Which Countries
Are the Most
Entrepreneurial?
» PAGE 14

High Spirits

New premium liquors, distilled
by American entrepreneurs.

BY BRANDI STEWART

SQUARE
ONE ORGANIC
VODKA

DISTILLED & BOTTLED BY SQUARE ONE
ORGANIC SPIRITS, RIGBY, IDAHO
40% ALC. BY VOL. (80 PROOF) 750 ML

Square One Organic Spirits, Vodka

\$35 Square One makes vodka from pesticide-free rye distilled under the USDA's organic guidelines. The "natural" twist gave the Novato, Calif., company a splashy start in 2006, and it will soon launch two flavored versions. squareonevodka.com

